

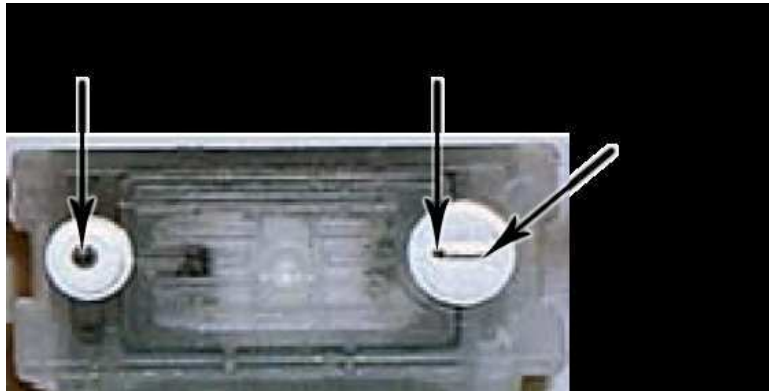
Step-by-Step Instructions

(PRINT this set of instructions to follow every time you refill your cartridge)

Brother LC-02BK, LC-04BK, LC-21BK, LC-31BK, LC-800 BK
Brother LC-02 CMY, LC-04 CMY, LC-21 CMY, LC-31 CMY,
LC-800 CMY

Small Seal

Large Seal



Items Needed: gloves, hand-drill, dye-based black ink, cardboard station #2, aluminum tape, cyan, magenta, & yellow ink, paper towels, review hints and tips and check list

Syringe: Attach needle tip (located inside station # 4) to the syringe tightly. Unscrew lid on ink bottle. Puncture silver seal with needle tip making a small hole in the center of seal. Using the correct color pull the correct amount of ink into the syringe. Rinse syringe and needle tip after every use and before using syringe with another color. Rinse syringe and needle tip with water until the water runs clear.

1.) Place the cartridge upright on some folded paper towels. Cover the outlet-hole securely with a aluminum tape.

2.) Using a screwdriver, pry off top (lid) from the cartridge. Once lid is removed, locate the two silver round seals. There should be a small silver seal on the left and a large silver seal on your right.

3.) Using a small knife or fingernails, gently remove the largest silver seal. Look closely and you will see there are two very small round holes. The hole on the left (directly above the foam area) is the hole you will drill into. This small hole needs to be enlarged in order to accommodate the bottle tip. This will be your fill hole. Do not drill into the small vent-hole to the right of the fill-hole.

4.) Using the enclosed hand-drill, drill clockwise into the fill-hole.

5.) After enlarging fill-hole, place the cartridge upright in cardboard station #2 and Insert syringe tip down into the fill-hole and slowly dispense up to 9 ml of ink into cartridge. Once cartridge is filled, blot any excess ink away from fill-hole. Make sure area is dry from moisture. Place a piece of aluminum tape over the fill-hole and air-vent hole. Press tape over holes so tape is secure. If tape is not secure, cartridge can leak.

6.) Snap the top (lid) back onto cartridge. While still over paper towels, remove tape from exit port. A small amount of ink may leak out after removing tape. Sit cartridge upright on some paper towels for 20 minutes to stabilize ink in foam. Do not let paper towels and exit port touch. This could create a "wicking effect" and pull the ink out of the cartridge.

7.) Make sure the cartridge is not leaking or forming a drip and place cartridge back in printer. Run 1 to 2 cleaning cycles and print test. [Or Print 3 pages using:](#)

http://www.refills4you.com/support/black_print_test.html Black ink test

http://www.refills4you.com/support/color_print_test.html Color ink Test

Note: If you receive an error message after placing refilled cartridge into your printer. Please follow these instructions:

1. Securely place a piece of tape over ink exit port.
2. Remove the lid (top) from cartridge. Pry lid off with a screwdriver.
3. Using a small knife or fingernail, gently scratch off the "smallest" silver sticker.
4. Locate small hole under small silver sticker and enlarge this hole with the drill provided.
5. Slowly insert 2-4ml of ink into the small fill-hole.
6. Once the cartridge is filled, blot any excess ink away from fill- hole. Make sure area is dry from moisture. Place a piece of aluminum tape over the fill-hole. Press tape over hole so tape is secure. If tape is not secure, cartridge can leak.
7. Snap the top (lid) back onto cartridge. While still over paper towels, remove the tape from exit port. A small amount of ink may come out exit port. Sit cartridge upright on some paper towels for 20 minutes to stabilize ink in foam. Do not let paper towels and exit port touch. This could create a "wicking effect" and pull the ink out of the cartridge.
- 8.) Make sure cartridge is not leaking or forming a drip and place cartridge back in printer. Run 1 to 2 cleaning cycles and a print test.

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