

# Step-by-Step Instructions

(PRINT this set of instructions to follow every time you refill your cartridge)

EPSON S020034, S020047, S020093, S020108, S020187, S020189,  
T003011 (T003), T013201 (T013), T019201 (T019)



**Items Needed: gloves, dye-based black ink, cardboard station #2, paper towels, review hints & tips and check list**

**Syringe: Attach needle tip (located inside station # 4) to the syringe tightly. Unscrew lid on ink bottle. Puncture silver seal with needle tip making a small hole in the center of seal. Pull the correct amount of ink into the syringe. Rinse syringe and needle tip after every use and before using syringe with another color. Rinse syringe and needle tip with water until the water runs clear.**

Note: Please refill cartridge before cartridge is empty. When you receive a “low-ink” message or when your print begins to streak, refill immediately.

1.) Place the cartridge upside down on cardboard station #2. The exit port on the bottom of this cartridge is your fill hole.

2.) Using the syringe, place the needle tip into the exit port approximately 1 inch. Needle tip should be touching the filter entry-way to the foam reservoir area.

3.) Gently push the syringe and dispense ink slowly into the fill-hole. Please take your time refilling these cartridges. The foam inside the cartridge needs time to absorb the ink you are inserting. Insert 7 ml of black in chamber.

4.) There is a small air-vent hole on top of this cartridge. Once your cartridge is filled, ink will trickle out this air-vent hole. Throughout the refill process, lift the cartridge up to check leakage in this area. However, if ink starts coming out of the air-vent hole as soon as you start refilling, then slow down. Do not force too much ink into cartridge at one time.

5.) After refilling, let cartridge sit in the same position for approximately 20 minutes. Blot off any ink around exit port.

6.) After 20 minutes, sit cartridge upright with the exit port down on some paper towels. Let cartridge sit an additional 10 minutes before putting back in printer.

7.) Do not put refilled cartridge in printer if there is any leakage or if a drip is forming from the exit port area. Once leaking has stopped, insert cartridge into printer.

8.) After installing cartridge into the printer, run at least 2-3 cleaning cycles (refer to your printer manual) and a print test.

Warning: Do not leave Epson printer without installed cartridges for more than 1-2 hours. It is best to have an old cartridge that can be inserted in printer while you are refilling.

**AccuBrite, Inc. is not affiliated with the listed printer manufacturers or their subsidiaries. The use by AccuBrite, Inc. does not imply endorsement by or association with the brand name owners. The listed manufacturers, printers and cartridges are used only for the purpose of showing the compatibility of this AccuBrite, Inc. product. All other trademarks, brand names and logos referenced in or on this product are the property of their respective owners. This material is protected by the copyright laws of the United States and other countries. It is illegal to reproduce these instructions. It may not be reproduced, distributed, or altered in any fashion by any entity (either internal or external to AccuBrite), except in accordance with applicable agreements or contracts of licensing, without the express written consent of AccuBrite, Inc.**

**Copyright © AccuBrite, Inc. 2003-2008. All rights reserved**