

# Step-by-Step Instructions

(PRINT this set of instructions to follow every time you refill your cartridge)

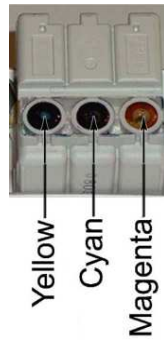
**Special Note:** Carefully identify your cartridge number and make sure you use the correct color sequence. There are two (3) different color sequences shown below. Poke a toothpick inside the exit port chambers to be sure of your color sequence.

**Syringe:** Attach needle tip (located inside station # 4) to the syringe tightly. Unscrew lid on ink bottle. Puncture silver seal with needle tip making a small hole in the center of seal. Pull the correct amount of ink into the syringe. Rinse syringe and needle tip after every use and before using syringe with another color. Rinse syringe and needle tip with water until the water runs clear.

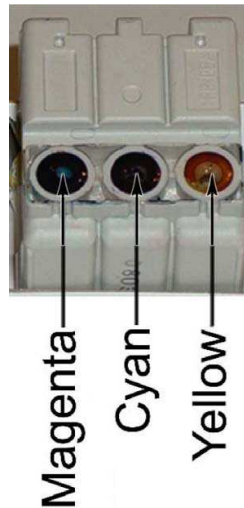
EPSON S020062, S020066, S020089, S020191, T005011  
(T005), T014201  
(T014), T020201 (T020)



Attention: If you have the following cartridge models, use the Color Sequence shown below: EPSON S020036



Attention: If you have the following cartridge models, use the Color Sequence shown below:  
EPSON S020049, S020097



**Items Needed: gloves, cyan, magenta & yellow ink, cardboard station #2, paper towels, review hints & tips and check list**

Note: Please refill cartridge before cartridge is empty. When you receive a “low-ink” message or when your print begins to streak, refill immediately.

- 1.) Place the cartridge upside down on the cardboard station #2. The exit ports on the bottom of this cartridge are your fill holes.
- 2.) Using the correct colors of ink, place the needle tip of the syringe into the exit port approximately 1 inch. Bottle tip should be touching the filter entry-way to the foam reservoir area.
- 3.) Gently push the ink thru the syringe and dispense ink slowly into the fill-hole. Please take your time refilling these cartridges. The foam inside the cartridge needs time to absorb the ink you are inserting. If cartridge is almost out of ink slowly insert the following in your specific cartridges. insert 10 ml per color chamber.

4.) There are small air-vent holes on top of this cartridge (per chamber). Once your color cartridge chamber is filled, ink will trickle out this air-vent hole. Throughout the refill process, lift the cartridge up to check leakage in this area. However, if ink starts coming out of the air-vent hole as soon as you start refilling, then slow down. Do not force too much ink into cartridge at one time.

5.) After refilling, let the cartridge sit in the same position for approximately 20 minutes. Blot off any ink around exit port.

6.) After 20 minutes, sit cartridge upright with the exit port down on some paper towels. Let the cartridge sit an additional 30 minutes before putting back in printer.

**For best results, leave cartridge in printer for 8 hours after refilling so the ink can saturate the entire sponge.**

7.) Do not put refilled the cartridge in printer if there is any leakage or if a drip is forming from the exit port area. Once leaking has stopped, insert cartridge into printer. Do not leave cartridge out of printer for several hours.

8.) After installing the cartridge into the printer, run at least 2-3 cleaning cycles (refer to your printer manual) and a print test. Attention: If you have the following cartridge models, use the Color Sequence shown below:

**EPSON S020049, S020097**

Warning: Do not leave the Epson printer without installed cartridges for more than 1-2 hours. It is best to have an old cartridge that can be inserted in printer while you are refilling.

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