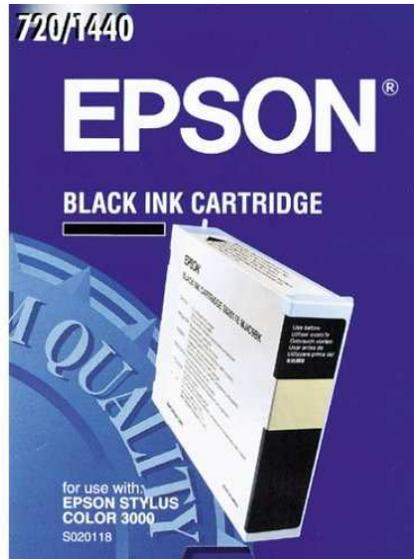


Step-by-Step Instructions

(PRINT this set of instructions to follow every time you refill your cartridge)

Epson SO20118, SO20122, SO20126, SO20130

Epson Color Stylus 3000 Printer



Items needed: Black dye based ink or cyan, magenta, yellow ink (depending on which cartridge you are refilling), paper towels, gloves, aluminum tape, (no refill station is used for the cartridge). Review hints & tips and check list.

Syringe: Attach needle tip (located inside station # 4) to the syringe tightly. Unscrew lid on ink bottle. Puncture silver seal with needle tip making a small hole in the center of seal. Pull the correct amount of ink into the syringe. Rinse syringe and needle tip after every use and before using syringe with another color. Rinse syringe and needle tip with water until the water runs clear.

Cartridge Logic

The ink in this cartridge is retained in the plastic bag.

For best results, never leave your Epson printer without an installed cartridge -- even an empty one -- for more than an hour or so, because the ink -- the original or our refill ink -- will begin to gel to the consistency of honey, which will require multiple cleaning routines to clear.

Black & Color Cartridges

1. The filling hole is the same hole as the access port. The printer draws the ink from this port. The location of the filling hole / access port in the front of the cartridge.

2. Note: The ink is contained in a delicate Mylar bag and it is very important not to insert the needle more than 3/4" or it is possible to puncture the Mylar bag permanently damaging it.

3. Carefully insert the needle into the filling hole / access port and slowly release thru the syringe the correct color ink and inject approximately 90 ml. of ink into the cartridge. **DO NOT** remove the needle of your syringe, leave the needle in the cartridge and remove and refill the syringe portion with additional ink and then continue to inject until you have 90 ml in the cartridge. (We do not want to make un-necessary holes in the rubber seal).

4. Remove the syringe and rinse with water and dry for future use, or to use with a different color ink.

5. Reinsert the cartridge and run a priming cycle as per printer instructions.

Then print 2 pages at this test site:

<http://www.inkonline.net/support/colorinktest> Color Ink Test
<http://www.inkonline.net/support/blackinktest> Black ink test

Note: Immediately refill any empty cartridges.

NOTE: It is not necessary to disassemble the cartridge to refill it and we strongly recommend you do not.